



**To reduce the risk of electric shock, fire, explosion, serious injury or death:**  
 Disconnect electric power to the machine(s) before servicing.  
 Close shut-off valve to gas dryer(s) before servicing.  
 Never start the machine(s) with any guards/panels removed.

## Symptoms

## Solutions

**Drain Valve  
Stuck Open or  
Leaking**

- Check voltage
- Check ball valve
- Check seal
- Clean drain valve
- Perform preventative maintenance
- Replace drain valve

**Drain Valve  
Stuck Closed**

- Check voltage
- Check ball valve
- Check seal
- Check drain hose
- Clean drain valve
- Perform preventative maintenance
- Replace drain valve

**Drain Error**

- Run control through diagnostics, if applicable
- Check drain hoses
- Check drain valve
- Replace drain valve

Watch our product trainer demonstrate replacing a drain valve at  
<http://alsu.alliancels.net/Service-Videos/Huebsch>