



To reduce the risk of electric shock, fire, explosion, serious injury or death:
 Disconnect electric power to the machine(s) before servicing.
 Close shut-off valve to gas dryer(s) before servicing.
 Never start the machine(s) with any guards/panels removed.

Symptoms

Solutions

Cylinder Won't Rotate

- Check for power
- Check for an object stuck in the cylinder
- Check motor bearings
- Check rollers
- Check idler pulley assembly
- Replace belt

Scraping Noise

- Check for foreign objects in the cylinder
- Replace rollers

Cylinder Not Supported Level

- Check cylinder hardware is tightened properly
- Check for foreign objects in the cylinder
- Replace rollers

Watch our product trainer demonstrate replacing the rollers at <http://alsu.alliancels.net/Service-Videos/Huebsch>