



To reduce the risk of electric shock, fire, explosion, serious injury or death:
Disconnect electric power to the machine(s) before servicing.
Close shut-off valve to gas dryer(s) before servicing.
Never start the machine(s) with any guards/panels removed.

Symptoms

Solutions

Excess Vibration

- Check for excessive lint on blower blades
- Check if blower blades or housing is cracked or damaged
- Check if blower housing is properly secured to base
- Check motor bearings
- Replace blower

Scraping Noise

- Check if machine is overloaded
- Check for excessive lint
- Check if foreign objects are in cylinder
- Check if blower blades or housing is cracked or damaged
- Replace rollers
- Replace blower

Motor Making Noise

- Check blower blades
- Check for excessive lint
- Check motor shaft nut is tight
- Replace motor
- Replace blower

Watch our product trainer demonstrate replacing the blower at <http://alsu.alliancels.net/Service-Videos/Huebsch>