



To reduce the risk of electric shock, fire, explosion, serious injury or death:
Disconnect electric power to the machine(s) before servicing.
Close shut-off valve to gas dryer(s) before servicing.
Never start the machine(s) with any guards/panels removed.

Symptoms

Solutions

**No Motor
Rotation
Machine Won't
Rotate**

- Check for power
- Check incoming voltage
- Check motor bearings
- Check cylinder bearings
- Replace belt
- Check motor mounts

**Cylinder Won't
Rotate**

- Check for power
- Check rollers
- Check for an object stuck in the cylinder
- Check idler pulley assembly
- Replace belt

Squealing Belt

- Check if machine is overloaded
- New machine? Run machine through 4-5 cycles to loosen belt.
- Replace belt

Watch our product trainer demonstrate replacing the belt at
<http://alsu.alliancels.net/Service-Videos/Huebsch>