



To reduce the risk of electric shock, fire, explosion, serious injury or death:
 Disconnect electric power to the machine(s) before servicing.
 Close shut-off valve to gas dryer(s) before servicing.
 Never start the machine(s) with any guards/panels removed.

Symptoms

Solutions

**Motor Runs
But Will Not
Heat**

- Check igniter
- Check if IEI is in safety lockout
- Check resistance of high voltage lead
- Replace ignition control module

No Heat

- Replace ignition control module
- Check heat circuit
- Check high voltage lead
- Check igniter

**Burner
Ignites and
Goes Out
Repeatedly**

- Check gas pressure
- Check burner ports
- Check exhaust system
- Check make-up air
- Check high limit thermostat
- Check high voltage lead
- Check igniter
- Replace ignition control module

Watch our product trainer demonstrate replacing the ignition control module at <http://alsu.alliancels.net/Service-Videos/Huebsch>



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