



**To reduce the risk of electric shock, fire, explosion, serious injury or death:**  
Disconnect electric power to the machine(s) before servicing.  
Close shut-off valve to gas dryer(s) before servicing.  
Never start the machine(s) with any guards/panels removed.

## Symptoms

## Solutions

**No Visible LED  
Lights on  
Inverter Assembly**

- Check incoming power
- Repair/replace any wiring
- Replace inverter assembly

**Water Valve  
Inoperative**

- Check water supply is turned on
- Clean filter screens
- Repair/replace any wiring to the water valves
- Replace water valves
- Replace inverter assembly

**Door Lock not  
Functioning**

- Repair/replace any wiring to the door lock
- Replace door lock
- Replace inverter assembly

Watch our product trainer demonstrate replacing the inverter assembly at  
<http://alsu.alliancels.net/Service-Videos/Huebsch>